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### **HEXAGON NIPPLE - HN**

#### 316 STAINLESS STEEL PRECISION INSTRUMENTATION FITTINGS



Product Coding		
Male Pipe Size (inches)	Part Number	Working Pressure (psi)
1/8	HN 1N	9,000
1/4	HN 2N	7,000
3/8	HN 3N	6,800
1/2	HN 4N	6,500
3/4	HN 6N	6,300
1	HN 8N	4,400

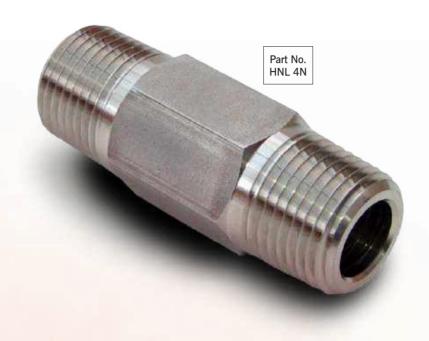
#### Other materials available:

Duplex F51
Super Duplex F55/F53
UNS31254 6MO
Alloy 825
Alloy 625
Alloy 400
Alloy C276
Aluminium Bronze NES833

- Precision machined from quality European 316 Stainless Steel bar stock
- All pipe threads are National Pipe Taper (NPT) ANSI B2.1 (1968) as standard
- Working pressures are calculated in accordance with Power Piping Code ANSI B31.1 and Refiner Pipe Code ANSI B31.3 10,000psi range available on request
- Sizes range from <sup>1</sup>/8" to 1"
- Packaged to ensure maximum cleanliness and all exposed threads are protected to prevent damage during transport

### **HEXAGON NIPPLE LONG**

#### 316 STAINLESS STEEL PRECISION INSTRUMENTATION FITTINGS



Product Coding		
Male Pipe Size (inches)	Part Number	Working Pressure (psi)
1/8	HNL 1N	9,000
1/4	HNL 2N	7,000
3/8	HNL 3N	6,800
1/2	HNL 4N	6,500
3/4	HNL 6N	6,300
1	HNL 8N	4,400

#### **Additional Sizes:**

Lengths: 3", 4" & 5" on request

#### Other materials available:

Duplex F51 Super Duplex F55/F53 UNS31254 6MO Alloy 825

Alloy 625

Alloy 400

Alloy C276

Aluminium Bronze NES833

- Precision machined from quality European 316 Stainless Steel bar stock
- All pipe threads are National Pipe Taper (NPT) ANSI B2.1 (1968) as standard
- Working pressures are calculated in accordance with Power Piping Code ANSI B31.1 and Refiner Pipe Code ANSI B31.3 10,000psi range available on request
- Sizes range from <sup>1</sup>/8" to 1"
- Packaged to ensure maximum cleanliness and all exposed threads are protected to prevent damage during transport

### **HEXAGON REDUCING NIPPLE**

#### 316 STAINLESS STEEL PRECISION INSTRUMENTATION FITTINGS



Product Coding			
Reduced Male Pipe Size (Inches)	Male Pipe Size (Inches)	Part Number	Working Pressure (psi)
1/8	1/4	HRN 1.2N	7,000
1/8	3/8	HRN 1.3N	6,800
1/4	3/8	HRN 2.3N	6,800
1/8	1/2	HRN 1.4N	6,500
1/4	1/2	HRN 2.4N	6,500
1/2	3/8	HRN 3.4N	6,500
1/4	3/4	HRN 2.6N	6,300
1/2	3/4	HRN 4.6N	6,300
1/4	1	HRN 2.8N	4,400
1/2	1	HRN 4.8N	4,400
3/4	1	HRN 6.8N	4,400

#### Other materials available:

Duplex F51
Super Duplex F55/F53
UNS31254 6MO
Alloy 825
Alloy 625
Alloy 400
Alloy C276

Aluminium Bronze NES833

- Precision machined from quality European 316 Stainless Steel bar stock
- All pipe threads are National Pipe Taper (NPT) ANSI B2.1 (1968) as standard
- Working pressures are calculated in accordance with Power Piping Code ANSI B31.1 and Refiner Pipe Code ANSI B31.3 10,000psi range available on request
- Sizes range from 1/8" to 1"
- Packaged to ensure maximum cleanliness and all exposed threads are protected to prevent damage during transport

### REDUCING ADAPTOR FEMALE TO MALE

316 STAINLESS STEEL PRECISION INSTRUMENTATION FITTINGS



Product Coding			
Female Pipe Size (Inches)	Reduced Male Pipe Size (Inches)	Part Number	Working Pressure (psi)
1/4	1/8	RAFM 2.1N	6,600
3/8	1/8	RAFM 3.1N	5,300
3/8	1/4	RAFM 3.2N	5,300
1/2	1/8	RAFM 4.1N	4,900
1/2	1/4	RAFM 4.2N	4,900
1/2	3/8	RAFM 4.3N	4,900
3/4	1/4	RAFM 6.2N	3,700
3/4	3/8	RAFM 6.3N	3,700
3/4	1/2	RAFM 6.4N	3,700
1	1/4	RAFM 8.2N	4,400
1	1/2	RAFM 8.4N	4,400
1	3/4	RAFM 8.6N	4,400

#### Other materials available:

Duplex F51 Super Duplex F55/F53 UNS31254 6MO Alloy 825 Alloy 625

Alloy 400 Alloy C276

Aluminium Bronze NES833

- Precision machined from quality European 316 Stainless Steel bar stock
- All pipe threads are National Pipe Taper (NPT) ANSI B2.1 (1968) as standard
- Working pressures are calculated in accordance with Power Piping Code ANSI B31.1 and Refiner Pipe Code ANSI B31.3 10,000psi range available on request
- Sizes range from <sup>1</sup>/8" to 1"
- Packaged to ensure maximum cleanliness and all exposed threads are protected to prevent damage during transport

### **REDUCING BUSH MALE TO FEMALE**

316 STAINLESS STEEL PRECISION INSTRUMENTATION FITTINGS



Product Coding			
Male Pipe Size (Inches)	Reduced Female Pipe Size (Inches)	Part Number	Working Pressure (psi)
1/4	1/8	RBMF 2.1N	5,600
3/8	1/8	RBMF 3.1N	8,000
3/8	1/4	RBMF 3.2N	5,300
1/2	1/8	RBMF 4.1N	11,000
1/2	1/4	RBMF 4.2N	7,000
1/2	3/8	RBMF 4.3N	4,300
3/4	1/4	RBMF 6.2N	10,500
3/4	3/8	RBMF 6.3N	7,200
3/4	1/2	RBMF 6.4N	4,900
1	1/4	RBMF 8.2N	13,000
1	1/2	RBMF 8.4N	7,400
1	3/4	RBMF 8.6N	3,400

#### Other materials available:

Duplex F51
Super Duplex F55/F53
UNS31254 6MO
Alloy 825
Alloy 625
Alloy 400
Alloy C276
Aluminium Bronze NES833

- Precision machined from quality European 316 Stainless Steel bar stock
- All pipe threads are National Pipe Taper (NPT) ANSI B2.1 (1968) as standard
- Working pressures are calculated in accordance with Power Piping Code ANSI B31.1 and Refiner Pipe Code ANSI B31.3 10,000psi range available on request
- Sizes range from <sup>1</sup>/8" to 1"
- Packaged to ensure maximum cleanliness and all exposed threads are protected to prevent damage during transport

### **BLANKING PLUG**

#### 316 STAINLESS STEEL PRECISION INSTRUMENTATION FITTINGS



Product Coding		
Male Pipe Size (Inches)	Part Number	
1/8	BP 1N	
1/4	BP 2N	
3/8	BP 3N	
1/2	BP 4N	
3/4	BP 6N	
1	BP 8N	

#### Other materials available:

Duplex F51
Super Duplex F55/F53
UNS31254 6MO
Alloy 825
Alloy 625
Alloy 400
Alloy C276
Aluminium Bronze NES833

- Precision machined from quality European 316 Stainless Steel bar stock
- All pipe threads are National Pipe Taper (NPT) ANSI B2.1 (1968) as standard
- Working pressures are calculated in accordance with Power Piping Code ANSI B31.1 and Refiner Pipe Code ANSI B31.3 10,000psi range available on request
- Sizes range from <sup>1</sup>/8" to 1"
- Packaged to ensure maximum cleanliness and all exposed threads are protected to prevent damage during transport

### **BLANKING CAP**

#### 316 STAINLESS STEEL PRECISION INSTRUMENTATION FITTINGS



Product Coding		
Female Pipe Size (Inches)	Part Number	Working Pressure (psi)
1/8	BC 1N	6,400
1/4	BC 2N	6,600
3/8	BC 3N	5,300
1/2	BC 4N	4,900
3/4	BC 6N	3,700
1	BC 8N	4,400

#### Other materials available:

Duplex F51 Super Duplex F55/F53 UNS31254 6MO Alloy 825 Alloy 625

Alloy 400 Alloy C276

Aluminium Bronze NES833

- Precision machined from quality European 316 Stainless Steel bar stock
- All pipe threads are National Pipe Taper (NPT) ANSI B2.1 (1968) as standard
- Working pressures are calculated in accordance with Power Piping Code ANSI B31.1 and Refiner Pipe Code ANSI B31.3 10,000psi range available on request
- Sizes range from <sup>1</sup>/8" to 1"
- Packaged to ensure maximum cleanliness and all exposed threads are protected to prevent damage during transport

# Instrumentation Pipe Fittings VENT PLUG

#### 316 STAINLESS STEEL PRECISION INSTRUMENTATION FITTINGS



Product Coding		
Male Pipe Size (Inches)	Part Number	
1/8	VP 1N	
1/4	VP 2N	
1/2	VP 4N	
3/4	VP 6N	
1	VP 8N	

#### Other materials available:

Duplex F51
Super Duplex F55/F53
UNS31254 6MO
Alloy 825
Alloy 625
Alloy 400
Alloy C276

Aluminium Bronze NES833

- Precision machined from quality European 316 Stainless Steel bar stock
- All pipe threads are National Pipe Taper (NPT) ANSI B2.1 (1968) as standard
- Working pressures are calculated in accordance with Power Piping Code ANSI B31.1 and Refiner Pipe Code ANSI B31.3 10,000psi range available on request
- Sizes range from <sup>1</sup>/8" to 1"
- Packaged to ensure maximum cleanliness and all exposed threads are protected to prevent damage during transport

### **CAPTIVE VENT PLUG**

#### 316 STAINLESS STEEL PRECISION INSTRUMENTATION FITTINGS



Product Coding		
Male Pipe Size (Inches)	Part Number	
1/8	CVP 1N	
1/4	CVP 2N	
1/2	CVP 4N	
3/4	CVP 6N	
1	CVP 8N	

#### Other materials available:

Duplex F51 Super Duplex F55/F53 UNS31254 6MO Alloy 825 Alloy 625 Alloy 400

Alloy C276

Aluminium Bronze NES833

- Precision machined from quality European 316 Stainless Steel bar stock
- All pipe threads are National Pipe Taper (NPT) ANSI B2.1 (1968) as standard
- Working pressures are calculated in accordance with Power Piping Code ANSI B31.1 and Refiner Pipe Code ANSI B31.3 10,000psi range available on request
- Sizes range from <sup>1</sup>/8" to 1"
- Packaged to ensure maximum cleanliness and all exposed threads are protected to prevent damage during transport

### ADAPTER FEMALE TO MALE

#### 316 STAINLESS STEEL PRECISION INSTRUMENTATION FITTINGS



Product Coding		
Pipe Size (Inches)	Part Number	Working Pressure (psi)
1/8	AFM 1N	6,400
1/4	AFM 2N	6,600
3/8	AFM 3N	5,300
1/2	AFM 4N	4,900
3/4	AFM 6N	3,700
1	AFM 8N	4,400

#### Other materials available:

Duplex F51 Super Duplex F55/F53 UNS31254 6MO Alloy 825

Alloy 625

Alloy 400

Alloy C276

Aluminium Bronze NES833

- Precision machined from quality European 316 Stainless Steel bar stock
- All pipe threads are National Pipe Taper (NPT) ANSI B2.1 (1968) as standard
- Working pressures are calculated in accordance with Power Piping Code ANSI B31.1 and Refiner Pipe Code ANSI B31.3 10,000psi range available on request
- Sizes range from 1/8" to 1"
- Packaged to ensure maximum cleanliness and all exposed threads are protected to prevent damage during transport

### **HEXAGON COUPLING**

#### 316 STAINLESS STEEL PRECISION INSTRUMENTATION FITTINGS



Product Coding		
Female Pipe Size (Inches)	Part Number	Working Pressure (psi)
1/8	HC 1N	6,400
1/4	HC 2N	6,600
3/8	HC 3N	5,300
1/2	HC 4N	4,900
3/4	HC 6N	3,700
1	HC 8N	4,400

#### Other materials available:

Duplex F51 Super Duplex F55/F53 UNS31254 6MO Alloy 825 Alloy 625 Alloy 400

Alloy C276

Aluminium Bronze NES833

- Precision machined from quality European 316 Stainless Steel bar stock
- All pipe threads are National Pipe Taper (NPT) ANSI B2.1 (1968) as standard
- Working pressures are calculated in accordance with Power Piping Code ANSI B31.1 and Refiner Pipe Code ANSI B31.3 10,000psi range available on request
- Sizes range from <sup>1</sup>/8" to 1"
- Packaged to ensure maximum cleanliness and all exposed threads are protected to prevent damage during transport

### **HEXAGON REDUCING UNION**

#### 316 STAINLESS STEEL PRECISION INSTRUMENTATION FITTINGS



Product Coding			
Female Pipe Size (Inches)	Reduced Female Pipe Size (Inches)	Part Number	Working Pressure (psi)
1/4	1/8	HRU 2.1N	6,600
3/8	1/4	HRU 3.2N	5,300
1/2	1/8	HRU 4.1N	4,900
1/2	1/4	HRU 4.2N	4,900
1/2	3/8	HRU 4.3N	4,900
3/4	1/4	HRU 6.2N	3,700
3/4	1/2	HRU 6.4N	3,700
1	1/4	HRU 8.2N	4,400
1	1/2	HRU 8.4N	4,400
1	3/4	HRU 8.6N	4,400

#### Other materials available:

Duplex F51 Super Duplex F55/F53 UNS31254 6MO Alloy 825

Alloy 625 Alloy 400 Alloy C276

Aluminium Bronze NES833

- Precision machined from quality European 316 Stainless Steel bar stock
- All pipe threads are National Pipe Taper (NPT) ANSI B2.1 (1968) as standard
- Working pressures are calculated in accordance with Power Piping Code ANSI B31.1 and Refiner Pipe Code ANSI B31.3 10,000psi range available on request
- Sizes range from <sup>1</sup>/8" to 1"
- Packaged to ensure maximum cleanliness and all exposed threads are protected to prevent damage during transport

### **EQUAL MALE ELBOW**

#### 316 STAINLESS STEEL PRECISION INSTRUMENTATION FITTINGS



Product Coding		
Male Pipe Size (Inches)	Part Number	Working Pressure (psi)
1/8	EME 1N	9,000
1/4	EME 2N	7,000
3/8	EME 3N	6,900
1/2	EME 4N	5,700
3/4	EME 6N	5,000

#### Other materials available:

Duplex F51 Super Duplex F55/F53 UNS31254 6MO Alloy 825

Alloy 625

Alloy 400

Alloy C276

Aluminium Bronze NES833

- Precision machined from quality European 316 Stainless Steel close grain forgings
- All pipe threads are National Pipe Taper (NPT) ANSI B2.1 (1968) as standard
- Working pressures are calculated in accordance with Power Piping Code ANSI B31.1 and Refiner Pipe Code ANSI B31.3 10,000psi range available on request
- Sizes range from <sup>1</sup>/8" to <sup>3</sup>/4"
- Packaged to ensure maximum cleanliness and all exposed threads are protected to prevent damage during transport

### **FEMALE ELBOW**

#### 316 STAINLESS STEEL PRECISION INSTRUMENTATION FITTINGS



Product Coding		
Female Pipe Size (Inches)	Part Number	Working Pressure (psi)
1/8	FE 1N	5,000
1/4	FE 2N	5,600
3/8	FE 3N	4,500
1/2	FE 4N	4,100
3/4	FE 6N	3,000

#### Other materials available:

Duplex F51 Super Duplex F55/F53 UNS31254 6MO

Alloy 825

Alloy 625

Alloy 400

Alloy C276

Aluminium Bronze NES833

- Precision machined from quality European 316 Stainless Steel close grain forgings
- All pipe threads are National Pipe Taper (NPT) ANSI B2.1 (1968) as standard
- Working pressures are calculated in accordance with Power Piping Code ANSI B31.1 and Refiner Pipe Code ANSI B31.3 10,000psi range available on request
- Sizes range from <sup>1</sup>/8" to <sup>3</sup>/4"
- Packaged to ensure maximum cleanliness and all exposed threads are protected to prevent damage during transport

### STREET ELBOW

#### 316 STAINLESS STEEL PRECISION INSTRUMENTATION FITTINGS



Product Coding			
Male Pipe Size (Inches)	Female Pipe Size (Inches)	Part Number	Working Pressure (psi)
1/8	1/8	SE 1N	5,500
1/4	1/8	SE 2.1N	5,600
1/4	1/4	SE 2N	5,600
3/8	3/8	SE 3N	5,000
1/2	1/2	SE 4N	4,500
3/4	3/4	SE 6N	3,500

#### Other materials available:

Duplex F51 Super Duplex F55/F53 UNS31254 6MO Alloy 825 Alloy 625

Alloy 400 Alloy C276

Aluminium Bronze NES833

- Precision machined from quality European 316 Stainless Steel close grain forgings
- All pipe threads are National Pipe Taper (NPT) ANSI B2.1 (1968) as standard
- Working pressures are calculated in accordance with Power Piping Code ANSI B31.1 and Refiner Pipe Code ANSI B31.3 10,000psi range available on request
- Sizes range from <sup>1</sup>/8" to <sup>3</sup>/4"
- Packaged to ensure maximum cleanliness and all exposed threads are protected to prevent damage during transport

### **EQUAL MALE TEE**

#### 316 STAINLESS STEEL PRECISION INSTRUMENTATION FITTINGS



Product Coding		
Male Pipe Size (Inches)	Part Number	Working Pressure (psi)
1/8	EMT 1N	9,100
1/4	EMT 2N	7,500
3/8	EMT 3N	7,200
1/2	EMT 4N	5,800
3/4	EMT 6N	4,500

#### Other materials available:

Duplex F51 Super Duplex F55/F53 UNS31254 6MO Alloy 825 Alloy 625 Alloy 400

Alloy C276

Aluminium Bronze NES833

- Precision machined from quality European 316 Stainless Steel close grain forgings
- All pipe threads are National Pipe Taper (NPT) ANSI B2.1 (1968) as standard
- Working pressures are calculated in accordance with Power Piping Code ANSI B31.1 and Refiner Pipe Code ANSI B31.3 10,000psi range available on request
- Sizes range from <sup>1</sup>/8" to <sup>3</sup>/4"
- Packaged to ensure maximum cleanliness and all exposed threads are protected to prevent damage during transport

### **FEMALE EQUAL TEE**

#### 316 STAINLESS STEEL PRECISION INSTRUMENTATION FITTINGS



Product Coding		
Female Pipe Size (Inches)	Part Number	Working Pressure (psi)
1/8	FET 1N	5,000
1/4	FET 2N	5,600
3/8	FET 3N	4,500
1/2	FET 4N	4,100
3/4	FET 6N	3,000

#### Other materials available:

Duplex F51 Super Duplex F55/F53 UNS31254 6MO Alloy 825 Alloy 625

Alloy 400

Alloy C276

Aluminium Bronze NES833

- Precision machined from quality European 316 Stainless Steel close grain forgings
- All pipe threads are National Pipe Taper (NPT) ANSI B2.1 (1968) as standard
- Working pressures are calculated in accordance with Power Piping Code ANSI B31.1 and Refiner Pipe Code ANSI B31.3 10,000psi range available on request
- Sizes range from <sup>1</sup>/8" to <sup>3</sup>/4"
- Packaged to ensure maximum cleanliness and all exposed threads are protected to prevent damage during transport

# Instrumentation Pipe Fittings STREET TEE

#### 316 STAINLESS STEEL PRECISION INSTRUMENTATION FITTINGS



Product Coding			
Male Pipe Size (Inches)	Female Pipe Size (Inches)	Part Number	Working Pressure (psi)
1/8	1/8	ST 1N	5,500
1/4	1/4	ST 2N	5,600
3/8	3/8	ST 3N	5,000
1/2	1/2	ST 4N	4,500
3/4	3/4	ST 6N	4,100

#### Other materials available:

Duplex F51 Super Duplex F55/F53 UNS31254 6MO

Alloy 825

Alloy 625

Alloy 400

Alloy C276

Aluminium Bronze NES833

- Precision machined from quality European 316 Stainless Steel close grain forgings
- All pipe threads are National Pipe Taper (NPT) ANSI B2.1 (1968) as standard
- Working pressures are calculated in accordance with Power Piping Code ANSI B31.1 and Refiner Pipe Code ANSI B31.3 10,000psi range available on request
- Sizes range from <sup>1</sup>/8" to <sup>3</sup>/4"
- Packaged to ensure maximum cleanliness and all exposed threads are protected to prevent damage during transport

# **CONVERSION DATA**

Imperial Tube Dimensions		
INCHES	ММ	
1/16	1.588	
1/8	3.175	
3/16	4.763	
1/4	6.350	
<sup>5</sup> /16	7.938	
3/8	9.525	
1/2	12.700	
5/8	15.875	
3/4	19.050	
7/8	22 225	

#### SS Pipe Dimensions **ANSI B36-10**

NOMINAL PIPE SIZE	OUTSIDE DIAMETER (INCHES)	
1/8	0.405	
1/4	0.540	
3/8	0.675	
1/2	0.840	
3/4	1.050	
1	1.315	

### mm to Inch Equivalent

		-9	
ММ	INCH	мм	INCH
1	.039	14	.551
2	.079	15	.590
3	.118	16	.630
4	.157	17	.669
5	.197	18	.709
6	.236	19	.748
7	.276	20	.787
8	.315	21	.827
9	.354	22	.866
10	.394	23	.905
11	.433	24	.944
12	.472	25	.984
13	.512	25.4	1.0

Temperature	
<b>Conversion Tab</b>	le

°C	°F
-200	-328
-180	-292
-160	-256
-140	-220
-120	-184
-100	-148
-80	-112
-60	-76
-40	-40
-20	-4
0	32
20	68
40	104
60	140
80	176
100	212
120	248
140	284
160	320
180	356
200	392
220	428
240	464
260	500
280	536
300	572
320	608
340	644
360	680
380 400	716 752
420	788
440	824
460	860
480	896
500	932
520	968
540	1044
560	1040
580	1076
600	1112
620	1148
640	1184
660	1220
680	1256
700	1292
720	1328
740	1364
760	1400

#### **Decimal Equivalents**

8ths	Decimal
1/8	.125
1/4	.250
3/8	.375
1/2	.500
5/8	.625
3/4	.750
7/8	.875
16ths	Decimal
<sup>1</sup> /16	.0625
3/16	.1875
<sup>5</sup> /16	.3125
7/16	.4375
9/16	.5625
11/16	.6875
13/16	.8125
<sup>15</sup> /16	.9375
32nds	Decimal
1/32	.03125
3/32	.09375
5/32	.15625
<sup>7</sup> /32	.21875
9/32	.28125
11/32	.34375
13/32	.40625
15/32	.46875
17/32	.53125
19/32	.59375
21/32	.65625
23/32	.71875
25/32	.78125
<sup>27</sup> / <sub>32</sub>	.84375
29/32	.90625
0.1 :	
31/32	.96875

Decimal	Equiva	lents
Decima	Lquiva	101113

Beelinar Equivalents			
64ths	Decimal		
1/64	.015625		
3/64	.046845		
5/64	.078125		
7/64	.109375		
9/64	.140625		
11/64	.171875		
13/64	.203125		
<sup>15</sup> /64	.234375		
17/64	.265625		
19/64	.296875		
<sup>21</sup> /64	.328125		
23/64	.359375		
<sup>25</sup> / <sub>64</sub>	.390625		
<sup>27</sup> /64	.421875		
<sup>29</sup> / <sub>64</sub>	.453125		
31/64	.484375		
33/64	.515625		
<sup>35</sup> /64	.546875		
<sup>37</sup> / <sub>64</sub>	.578125		
39/64	.609375		
41/64	.640625		
43/64	.671875		
<sup>45</sup> /64	.703125		
<sup>47</sup> /64	.734375		
<sup>49</sup> /64	.765625		
51/64	.796875		
<sup>53</sup> /64	.828125		
55/64	.859375		
<sup>57</sup> /64	.890625		
<sup>59</sup> /64	.921875		
61/64	.953125		
<sup>63</sup> /64	.984375		

Temperature conversion formula:  $^{\circ}\text{C} = 5/9 \ (^{\circ}\text{F-32})$   $^{\circ}\text{F} = 9/5 \ ^{\circ}\text{C} + 32$ 

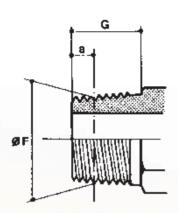
1436

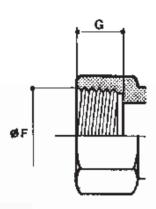
1472

780

800

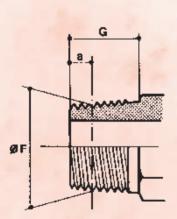
# STANDARD THREAD SIZES





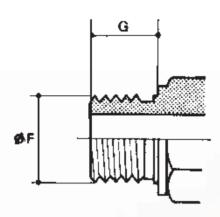
NPT - ANSI B2.1				
INCHES	ØF	THREAD TO INCH	А	G
1/8	10.2	27	4.5	9.5
1/4	13.5	18	5.0	14.3
3/8	17.0	18	6.0	14.3
1/2	21.2	14	8.1	19.1
3/4	26.5	14	8.6	19.1
1	33.2	111/2	10.1	23.8
11/4	41.9	111/2	10.6	23.8
11/2	48.0	111/2	10.6	26.2

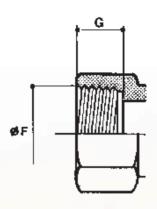
NPT - ANSI B2.1				
INCHES	ØF	THREAD TO INCH	G	
1/8	10.2	27	9.5	
1/4	13.5	18	14.3	
3/8	17.0	18	14.3	
1/2	21.2	14	19.1	



BSP Taper B.S.21 - 1985					
INCHES	мм	ØF	THREAD TO INCH	А	G
1/8	5.10	9.7	28	4.0	9.5
1/4	8.13	13.1	19	6.0	14.3
3/8	12.17	16.6	19	6.4	14.3
1/2	15.21	20.9	14	8.2	19.1
3/4	21.27	26.4	14	9.5	19.1
1	26.34	33.2	11	10.4	23.8
11/4	33.42	41.9	11	12.7	23.8
11/2	40.49	47.8	11	12.7	26.2
2	59.60	59.6	11	15.9	27.0

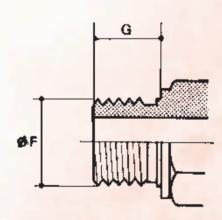
# STANDARD THREAD SIZES





BSP Parallel B.S.2779 - 1973				
INCHES	ММ	ØF	THREAD TO INCH	G
1/8	5.10	9.7	28	8
1/4	8.13	13.1	19	10
3/8	12.17	16.6	19	10
1/2	15.21	20.9	14	12
3/4	21.17	26.4	14	16
1	26.34	33.2	11	16
11/4	33.42	41.9	11	18
11/2	40.49	47.8	11	18
2	50.60	59.6	11	20

BSP Parallel B.S.2779 - 1973				
INCHES	ММ	ØF	THREAD TO INCH	G
1/8	5.10	9.7	28	8.0
1/4	8.13	13.1	19	11.0
3/8	12.17	16.6	19	11.4
1/2	15.21	20.9	14	15.0
3/4	21.27	26.4	14	16.3
1	26.34	33.2	11	19.1
1 <sup>1</sup> /4	33.42	41.9	11	21.4
11/2	40.49	47.8	11	21.4



ISO Metric				
ØF	G	ØF	G	
8 x 100	8	24 x 150	14	
10 x 100	8	26 x 150	16	
12 x 100	8	27 x 150	16	
12 x 125	8	30 x 200	16	
12 x 150	10	33 x 150	16	
14 x 125	10	33 x 200	16	
14 x 150	10	39 x 200	18	
16 x 150	10	42 x 200	18	
18 x 150	12	45 x 200	18	
20 x 150	12	48 x 200	18	





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